



TECHNICAL INFORMATION

FOR PROFESSIONAL USE ONLY

TROTON GOLD LINE WASH PRIMER 2:1

PRODUCTS

Wash Primer 2:1

Activator 1:2 for Wash Primer



PRODUCT DESCRIPTION

2-pack etching polyvinyl primer with high anti-corrosion properties for car body repairs. Designed especially for wet-on-wet application.

- ✓ Excellent protection of steel surfaces.
- ✓ Very strong adhesion to various substrates.
- ✓ Easy to mix and apply.
- ✓ Exceptional smooth leveling.

Color - Beige.

Gloss Grade - Matt.

VOLATILE ORGANIC COMPOUNDS

VOC = 780 [g/l]

The share of VOC is 780 g/l. These products fulfill the EU directive (2004/42/EC) that sets the VOC value for this product category (B/3), as 780 g/l.

SUBSTRATES AND PREPARATION

Product has good adhesion to all kind of substrates. It can be applied over:

- ✓ Bare steel and aluminum.
- ✓ Zinc coated, galvanized steel.
- ✓ 2-pack polyester putties.
- ✓ Old finishes in good condition.

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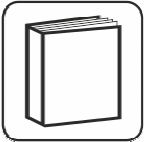
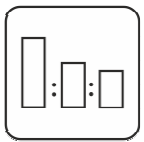
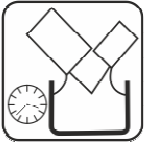
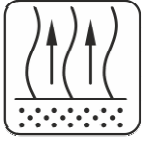
Steel surfaces should be first degreased, dry sanded and degreased again.

Aluminum and galvanized steel should be degreased, dulled with the abrasive cloth and degreased again.

Old coatings should be degreased, dry sanded and degreased again.

Good preparation is necessary for achieving the best results.

APPLICATION PROCESS

	USE For car repairs as an anticorrosion primer.						
	Mixing ratio by volume <table> <tr> <td>Primer</td> <td>2 parts</td> </tr> <tr> <td>Activator</td> <td>1 part</td> </tr> <tr> <td>Thinner</td> <td>---</td> </tr> </table> Primer is ready to apply after 10÷15 minutes from mixing with activator!	Primer	2 parts	Activator	1 part	Thinner	---
Primer	2 parts						
Activator	1 part						
Thinner	---						
	Spraying viscosity 18÷20 seconds at 20°C						
	Pot life approx. 48 hours at 20°C						
	Number of layers 1÷2 layers. Total layer thickness should not be less than 30 µm. Gun parameters Gravity: 1,2÷1,5 mm. Pressure: according to the gun's producer recommendations, usually 2÷4 bar.						
	Evaporation time <table> <tr> <td>Between layers:</td> <td>approx. 5 minutes</td> </tr> <tr> <td>Before recoating:</td> <td>approx. 15 minutes</td> </tr> </table>	Between layers:	approx. 5 minutes	Before recoating:	approx. 15 minutes		
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**Sanding**

Do not sand!

FURTHER WORKS

2K wash primers can be directly over coated with:

- ✓ 2-pack acrylic primers.
- ✓ Anti-gravels.

Caution: *Do not apply polyester putties and acryl topcoats directly on Wash Primers!*

GENERAL NOTES

- ✓ Do not exceed recommended doses of activator!
- ✓ The best repair results you can achieve at room temperature. Temperature in body shop and temperature of a product should be the same.
- ✓ When working with 2K products, clean the guns and equipment immediately after use.
- ✓ The rooms should be well ventilated.

Caution: *To maintain safety, always follow the instructions given in the MSDS of the products.*

STORAGE

Store the product components in a sealed container, in dry and cool places, away from fire and heat sources, as well as direct sunlight.

Note: *After each use the container with products should be immediately closed!*

WARRANTY PERIOD

Wash Primer 1:2- 12 months from the date of Manufacture.

Activator 1:2 for Wash Primer – 12 months from the date of Manufacture.

Limitation of liability:

The information contained in the TDS is up-to-date and correct on the day the information is released.

Because TROTON can not control or predict the conditions under which a product will be used, each user should review information in the specific context of the intended usage. To the maximum extent permitted by applicable law, TROTON shall not be liable for damages of any kind arising from the use or reliance on information contained in this TDS.

Given the variety of factors that can affect the usage and application of the TROTON product, some of which are only within the user's knowledge and control range, it is essential that the user evaluate

the TROTON product to determine if the product is fit for a particular purpose and whether the product is suitable for the user's usage.

Under no circumstances shall TROTON be liable to the user or any third party for any indirect, derivative, incidental, special or punitive damages, including loss of profits resulting from the use of products manufactured by TROTON and / or TROTON's services.

All information is based on meticulous laboratory tests and many years of experience. An established position on the market does not release us from continuous quality control of our products. However, we are not responsible for the final effects of improper storage or use of our products, and for work that is not in line with good craftsmanship.

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